



# GLASS BLOCK GROUT

DUNLOP® GLASS BLOCK GROUT is a white cementitious grout, specially formulated for grouting joints in glass blocks.

## JOINT PREPARATION

Ensure joints are clean and free from any excess adhesive.

## MIXING

- 1 Mix 5kg of grout with approximately 200ml of clean, drinkable water until a thick, creamy consistency is obtained. Alternatively, replace half of the water content with DUNLOP PRIMER & ADDITIVE to impart a degree of flexibility and reduce the porosity and staining of the DUNLOP GLASS BLOCK GROUT
- 2 Grout may be restirred occasionally, but do not add additional water.

## APPLICATION

- 1 Work grout diagonally into the joints using a rubber squeegee, grouting small areas at a time.
- 2 Compact the grout firmly into the joints, minimising the amount left on the glass block surface.
- 3 Allow grout to firm up in the joint i.e. the grout joint is no longer wet/glossy.
- 4 Remove excess grout from the surface of the glass blocks with a damp, small-pored sponge working diagonally across the joint. Continually rinse the sponge in clean water to avoid any grit scratching the face of the glass blocks. Use a minimum amount of water when cleaning the glass block surface and smoothing the joints so as to minimise water float shade variation, efflorescence and shrinkage.
- 5 When DUNLOP GLASS BLOCK GROUT has sufficiently hardened in the block joints, polish the block surface with a clean dry cloth.
- 6 In warm conditions, keep the joints damp with clean water after hardening begins to ensure correct hydration/curing.

Download the DIY guide for the Glasas Block Installation System at [www.dunlopdiy.com](http://www.dunlopdiy.com)

## COVERAGE

5kg of DUNLOP® GLASS BLOCK GROUT is sufficient for grouting both sides of up to 2 square metres of glass block. This includes a wastage allowance of 10-15% due to application technique and job site variations.

## DRYING TIME

Initial set is after 24 hours at 23C and 59% relative humidity. Full cure after 14 days after which the grout joints can be sealed with Dunlop Grout Sealer. Allow longer for lower temperatures and high relative humidity.

## CLEANING

All tools should be cleaned with water immediately after use.

## GARANTEE

Product is guaranteed for 10 years when installed to manufacturer's instructions.

## SHELF LIFE

18 months when stored in the original unopened packaging, in a dry place at 30°C and 50% relative humidity.

## CAUTION

Do not use in expansion or movement joints, use a flexible silicone. Use DUNLOP® PRIMER & ADDITIVE with DUNLOP® GLASS BLOCK GROUT to impart a degree of flexibility and reduce porosity and staining. Depending on application technique, some concavity may occur in wider joints.

## SAFETY

This product contains cement. The dust can be irritating to the skin and eyes and wet cement may cause dermatitis. Wear gloves when working and avoid inhaling dust. If the solid/dust enters the eyes, wash with clean water for at least 15 minutes and seek medical advice. If swallowed do not induce vomiting, give a glass of water and contact a doctor.

## TECHNICAL DATA

Characteristic of Product:	
Colour:	White
Characteristic of Mix	
Mixing:	Powder
Application Properties	(at 23°C and 50% relative humidity)
Pot life:	1-2 hours
Setting Time:	24 hours

## USER NOTES

The technical details and recommendations contained in this data sheet are given in good faith and represent the best of our knowledge and experience at the time of printing. It is the responsibility of the user to ensure that the products are used in accordance with DUNLOP product instructions and in applications for which they are intended.

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